

**YIELD GRADING
FOR THE PROCESSING INDUSTRY**

Grade QSR – QFR

French Oak
Sawn timber

French Oak sawmills offer grading for selected boards & square edged timber which ensures a high yield after processing.

Produced by FrenchTimber

Grade definition:

This grading is complimentary to the already existing European classifications (EN 975-1).

The grade QSR & QFR applies to boards with good potential processing yield which have a feature to be removed (e.g. large knot, rot, etc.).

The user will process these boards (edging and cut to length) to produce lumber equivalent to quality QS2 and better.

QSR refers to selected (un-edged) boards and boards with one side edged : QFR for square-edged lumber.

This grade is particularly well-suited for furniture manufacturing, flooring, laminated squares, panels etc.

Dimensions:

Thicknesses: usual

Length: 2 m & longer

Width after feature removed: at least 100mm between the 2 sapwoods or between heart and sapwood.

Measurement: measured on the small face excluding wane, mid-length on the board.

Other measurement deductions can be applied by agreement between the seller and the buyer.

QSR



Regarding features:

- Reference face: small face.
- One single removable feature per 2m length, with a tolerance of two features on maximum 25% of the boards.
- Features at ends of boards, no longer than 15% of the length, are accepted on 20% of the boards.
- Heart is allowed with reduction.

Sapwood:

- Sapwood allowed on edges.
- The letter X is added if the sapwood exceeds the accepted limit, which means if the width without sapwood is lower than 100 mm or when sapwood is present on a full face of the lumber.

Four possible types:

- QSR Selected boards un-edged or with one side edged.
- QFR Square-edged lumber.
- QSRX Selected boards un-edged or with one side edged with sapwood allowed without limitation.
- QFRX Square-edged lumber with sapwood allowed without limitation

— **QSRX** —

— **QFR** —

— **QFRX** —



DUCERF GROUPE



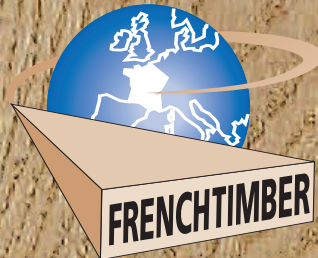
71120 VENDENESSE-LES-CHAROLLES - FRANCE

Commercial Team Export :

Tél/phone + 33 3 85 88 28 33 – Fax + 33 3 85 88 28 23

www.ducerf.com

This document was produced by FrenchTimber
6 rue François 1^{er} - 75008 Paris - France
www.FrenchTimber.com



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